

shg Oct 20
Work Order ID 74180-1

Monday, September 26, 2011 3:23:34 PM

Page 1

Item ID: K10112

Revision ID:

Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00

Required Date: 10/19/2011 Req'd Qty: 5.00

Reference:

Approvals:

Process Plan: *W*

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

K10112

B

D206-642-112/113

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo D

0.00

Photocopy bluefile & type labels per PPP K10112 CHG 002

S 11/10/06

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

11/2/27 S 11/50

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

S 11/10/06

(H)

Work Order ID 74180

Monday, September 26, 2011 3:23:34 PM



Page 2

Item ID: K10112

Accept



Setup Start



Revision ID:

Item Name: Saddle. Skidtube 206

Stop



Start Date: 9/26/2011 Start Qty: 5.00



Required Date: 10/19/2011 Req'd Qty: 5.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

AP 74378

11/10/06

Packaging

Memo

0.00

Identify and pack for shipping as per PPP k10112

Location:

PPP rev: E

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/10/06

MF
11-10-06

Picklist Print

Monday, September 26, 2011 3:23:30 PM

Page 1

Work Order ID: 74180

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: E 00.06.14. Changed GHW part # (mpp 2063) :EC IPP REV:F
11.09.23 PER REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty - Issued	Date Issued	Status
AN3-41A Bolt		Purchased	No			110	Each	2,295.000	8	40			

Location

Loc Qty

Loc Code

ST354

295

116191

195

118706

100

st510

2000

119042

2000

110

Each

6,216.000

12

60

AN4-6A



Bolt

Purchased

No

Location

Loc Qty

Loc Code

ST356

1200

117872

200

~~118422~~

300

118628

400

118838

300

ST358

16

117514

16

ST516

5000

119017

5000

60

SP 4/9/29

SC

Picklist Print

Monday, September 26, 2011 3:23:30 PM

Page 2

Work Order ID: 74180

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

AN4C5A



BOLT

Purchased

No

110

Each

583.0000



5

Location

Loc Qty

Loc Code

FP-B

94

112243

94

ST345

389

112243

389

ST356

100

119017

100

AN5-7A



Bolt

Purchased

No

110

Each

3.197.000



40

Location

Loc Qty

Loc Code

ST337

197

117313

14

117441

132

118422

1

118706

50

ST516

3000

119017

3000

AN6-44A



Bolt

Purchased

No

110

Each

643.0000



10

50

Location

Loc Qty

Loc Code

ST344

43

110372

43

st510

600

119036

600

10

Monday, September 26, 2011 3:23:31 PM

Shop Packet Print

Page 2

Picklist Print

Monday, September 26, 2011 3:23:31 PM

Page 3

Work Order ID: 74180

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D206-651-041

CHW

Manufactured No

110 Each 19.0000



5



206A/B GHW

Location

Loc Qty

Loc Code

FG120

19

46160

19

110 Each

96.0000

16

D2652

Manufactured No



Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

52

53741

0

72120

52

110 Each

12.0000

2

D2661-2

Manufactured No



Saddle, RH Fwd Aft Out 206

Location

Loc Qty

Loc Code

Mezz

1

10015

1

10016

1

10475

2

10476

1

8439

4

9913

1

9915

2



11/9/29

Monday, September 26, 2011 3:23:31 PM

Shop Packet Print

Page 3

Picklist Print

Monday, September 26, 2011 3:23:31 PM

Page 4

Work Order ID: 74180

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D2662-2

Manufactured No

110

Each

17.0000

2



Saddle, RH In 206



10
1 x
3 x
1 x
1 x
3 x
2 x

Location

Loc Qty

Loc Code

ST435

6

10022

1

11028

4

6946

2

7374

3

8430

1

8767

1

9042

3

9043

2

110

Each

1,461.000

10

D2712

Manufactured No



Set Screw



50
11/9/2011

(50)

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1411

71160

111

72231

300

73837

1000

50

Monday, September 26, 2011 3:23:31 PM

Shop Packet Print

Page 4

Picklist Print

Monday, September 26, 2011 3:23:31 PM

Page 5

Work Order ID: 74180

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D2884

Manufactured No

110 Each

264.0000

2

10



Saddle Spacer



10

Location

Loc Qty

Loc Code

FG

10

29453

10

ST025

254

52302

22

73306

24

73823

208

10

D2885

Manufactured No

110 Each

50.0000

2

10



Saddle Spacer



10

Location

Loc Qty

Loc Code

FG

10

29199

10

ST025

40

52303

40

110

Each

59.0000

1

D3413-1

Manufactured No



Ring



10

5/10/127

50

Location

Loc Qty

Loc Code

ST420

19

66387

1

70773

18

ST467

40

72137

20

73298

20

5

Monday, September 26, 2011 3:23:31 PM

Shop Packet Print

Page 5

Picklist Print

Monday, September 26, 2011 3:23:31 PM

Page 6

Work Order ID: 74180

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L3

Purchased

No

110

Each

8.431.000

8



40

Nut

Location

Loc Qty

Loc Code

ST300

2431

117441

16

117601

260

117885

155

118451

1000

118927

1000

ST516

6000

119017

6000

110

Each

9.993.000

12



60

MS21042L4

Purchased

No

Nut

Location

Loc Qty

Loc Code

ST300

3993

117441

51

117601

637

117885

305

118451

2000

118927

1000

ST516

6000

119017

6000

60

117601 50

Monday, September 26, 2011 3:23:31 PM

Shop Packet Print

Page 6

Picklist Print

Monday, September 26, 2011 3:23:31 PM

Page 7

Work Order ID: 74180

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L6

Purchased

No

110

Each

944.0000

2

10

Nut



Location

Loc Qty

Loc Code

ST300

944

117677

200

118384

46

118927

98

118968

600

NAS1149C0463R

Purchased

No

110

Each

490.0000

1

Washer



Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

489

117735

489

NAS1149D0363J

Purchased

No

110

Each

4,404.000

8

40

Washer



Location

Loc Qty

Loc Code

ST298

4404

117601

274

118077

1130

118612

1000

118968

2000

Monday, September 26, 2011 3:23:31 PM

Shop Packet Print

Page 7

Picklist Print

Monday, September 26, 2011 3:23:31 PM

Work Order ID: 74180

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0463J

Purchased

No

110

Each

3,305.000

24

120

Washer

Location

Loc Qty

Loc Code

ST297

200

118853

200

ST298

2105

116025

16

116805

0

117291

1

117460

2

117591

108

118179

43

118384

1031

118612

904

ST302

1000

119042

1000

110

Each

4,577.000

8

40

NAS1149D0563J

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST298

4577

118206

3577

118614

1000

110

Each

944.0000

4

20

NAS1149D0663J

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST298

944

115996

5

117977

439

118614

500

Monday, September 26, 2011 3:23:31 PM

Shop Packet Print

4.0 PARTS LIST

4.1 206A/B LOW GEAR SKIDTUBES

ITEM	QTY -111	QTY -112	QTY -141	QTY -147	PART NUMBER	DESCRIPTION
	X				D206-642-111	SKIDTUBE INSTALLATION, LH
		X			D206-642-112	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-141	SKIDTUBE
				X	D206-642-147	WEARSHOE KIT (REPLACES -143)
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D2650-1	SKIDTUBE ASSEMBLY
2A			16		D2651-1	* PLUG ⁽¹⁾
2B			16		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1	D3535-11	WEARSHOE (REPLACES D2656-11)
22B			1	1	D3536-11	GASKET
23A			1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B			1	1	D3536-21	GASKET
24A			1	1	D3535-31	WEARSHOE (REPLACES D2656-31)
24B			1	1	D3536-31	GASKET
26A			42	42	MS27039C1-08	SCREW
26B			42	42	NAS1149C0332R	WASHER (OR AN960C10L)
26C			42		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING (REPLACES D2655)
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-1 ASSEMBLY ABOVE⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0

Date: 11.06.15

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -113	QTY -114	QTY -151	QTY -149	PART NUMBER	DESCRIPTION
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
				X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			1	1	D3805-041	FWD WEARPLATE ASSY
21A			1	1	D3807-1	* GASKET ⁽³⁾
22A			1	1	D3805-045	AFT WEARPLATE ASSY
23A			1	1	D3807-5	* GASKET ⁽⁴⁾
26A			7	7	AN3-36A	BOLT
26B			7	7	NAS1149D0363J	WASHER (OR AN960JD10)
26C			7	7	MS21042-3	NUT (OR MS21042L3)
26D			14	14	D3873-1	BUSHING
27				2	D2649	SPACER
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

- NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
⁽³⁾ DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE
⁽⁴⁾ DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE